

Date: Monday, 18/08/2008 3:44:12 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : TUBE HANDLE
<b>Job Number</b> : 41364	
<b>Estimate Number</b> : 13445	
<b>P.O. Number</b> :	<b>Part Number</b> : PB6743001103
<b>This Issue</b> : 18/08/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : B6743001 P.31
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : B1
<b>Previous Run</b> : 41066	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 18/09/2008 <b>Qty:</b> 14 <b>Um:</b> 8 <b>Each</b>
<b>Checked &amp; Approved By</b> : <u>JLD 08.8.18</u>	
<b>Comment</b> : Est Rev:A 08-06-26 new issue DD verified by:ec	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M6061T6T0500W125	6061-T6 RD Tube .500 x .125W
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**Comment:** Qty.: 0.6677 f(s)/Unit Total : 5.3416 f(s)  
 6061-T6 RD Tube .500 x .125W  
 batch: m108818.

Cpl 08.10.16

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg  
 2- make a 0.063" chamfer on both ends of tube  
 3- deburr

Cpl 08.10.16

(14)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

S 08/10/16 (4/1)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock  
 Location: CALL

welding

S 08/10/16 (X10)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE

08/10/16 JF

Job Completion



MF 08-10-16

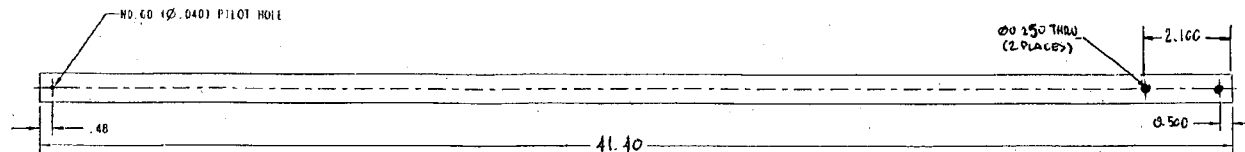
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

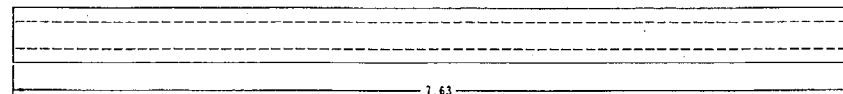
**NOTE:** Date & initial all entries



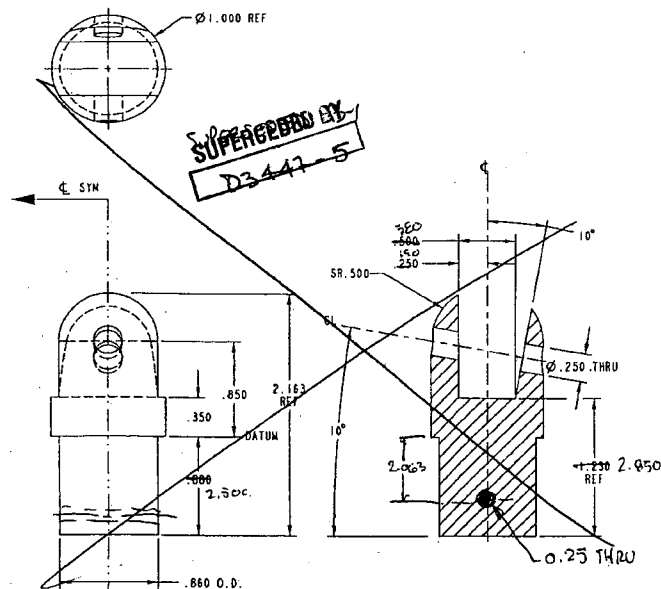
MATL: 1.00 O/D X .065 WALL, 6061-T6  
 WW-1-70076  
 SCALE 2.000

① -357 TUBE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐  
 (CANADIAN VERSION)

**RELEASED**  
 7/10/51



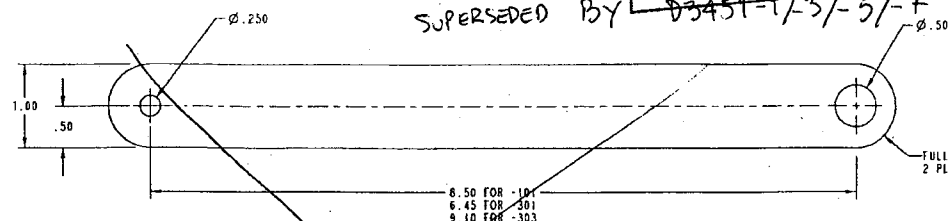
① -103 TUBE HANDLE ☒ ☐  
 MATL: .50 O/D X .125 WALL, 6061-T6, QQ-A-20078  
 SCALE 2.000



**SUPERCEDED BY**  
 D3447-5

**-99 CLEVIS** ☒ ☐

MATL: 1.00 RD, 6061-T6, QQ-A-20078  
 SCALE 2.000



**SUPERCEDED BY**  
 D3451-1/3/-5/-7

④ -101 TUBE HANDLE ARM (SHOWN) ☒ ☐  
 MATL: .125 THK, 6061-T6, QQ-A-20078  
 SCALE 1.500

② -301 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐

② -303 TUBE HANDLE ARM (SAME, EXCEPT AS SHOWN) ☒ ☐

**PREMIER AVIATION, INC.**  
 2000 Aviation Parkway, Grand Prairie, Texas 75052  
 81050V81 B67-43001 81  
 SCALE: 1:1 INCHES 31 OF 45

NO. 41364  
 WORK ORDER  
 WITHOUT NOTICE  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 RETURN TO  
 ENGINEERING  
 SHOP COPY  
 RETURN TO

**ORIGINAL**